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**Device for Variable Actuation of Gas Exchange Valves of Internal Combustion  
Engines and Process for Operating Such a Device**

**Description**

The invention relates to a device for variable actuation of gas exchange valves of internal combustion engines of the introductory portion of claim 1.

Such devices are used to control gas exchange valves in such a way as to make it possible to operate reciprocating engines without the throttle valve that would otherwise be necessary.

Such a device is disclosed in DE 101 23 186 A1, for example. In this device, a rotating cam first drives a connecting link, which executes a pure oscillating rotary motion and carries a radial cam, which is composed of a rest area and a lift area. The radial cam transfers the lifting curve necessary for actuation of the valve to the roller of a driven element similar to a cam follower which in turn actuates the valve. The desired different valve lifting curves are produced by the fact that the center of rotation of the connecting link is displaced on an arc-shaped path which is concentric to the roller of the driven element when it is in the position that it assumes when the valve is closed. The center of rotation is formed by a roller which is provided on the connecting link and which is supported in a non-positive manner on an arc-shaped track in the housing; this track is also concentric to the roller of the driven element, that is, it forms an equidistant to the path of the center of rotation and is designated as the coulisse. In addition, the roller on the connecting link is supported against a cam disk, whose angular position determines the position of the center of rotation on its arc-shaped path.

DE 101 00 173 describes a completely variable valve train which has

driving means, for example a cam and, arranged between the driving means and the gas exchange valve, a connecting link, which acts indirectly on the gas exchange valve; the valve stroke can be changed by adjusting an adjustable guide element.

Other devices of this type have been disclosed in which the center of rotation of the connecting link driven by the cam is supposed to be adjusted on a circular path (OS 195 32 334 A1; EP 0 717 174 A1; DE 101 64 493). However, the previous publications do not contain any teaching about how to construct the devices to realize such adjustment.

However, the prior art device has some disadvantages. All known devices have the common disadvantage that due to manufacturing tolerances the more the valve strokes of the individual cylinders are reduced for the purpose of controlling the load, the greater their differences relative to one another. Moreover, the valve strokes of the gas exchange valves of the same cylinder cannot be changed independently. Completely shutting off the gas exchange valves, that is keeping them closed constantly, and the possibility of turning off a cylinder by completely turning off all intake and/or exhaust valves of individual cylinders, has also not previously been known. Another disadvantage results from the fact that the adjustment of the valve lifting curve occurs during the valve stroke of at least individual gas exchange valves. This requires a high adjusting force, that is, a high adjustment torque with high adjusting power.

It is an object of the invention to create a device which avoids the disadvantages of the prior art and allows additional variability for valve actuation that is entirely mechanical.

This accomplished with the distinguishing features of claims 1 or 2. Advantageous embodiments and further developments are described in claims 2 through 10. Claims 11 and 12 describe processes for operating the inventive device.

The displacement of the transmission elements, which causes the change in the valve lifting curve, is performed in separate units for each gas exchange valve or in separate units for several gas exchange valves, each of which is adjacent, and this is done in such a way that these units are adjusted independently of one another, at least some of the time.

In one embodiment of the invention, the position of the changeable transmission element on the respective adjustment curve preferably is determined by direct or indirect contact with one or more cam disks, which are put on one or more adjusting shafts that are connected in a torsionally rigid manner. In another embodiment, the cam disks are put on an axially displaceable adjusting axle. The adjusting shaft or the adjusting axle can in turn be rotated or displaced through a suitable transmission or a connecting element by an adjusting motor. Of course the adjustment can also be accomplished by hydraulic elements. If the units are guided by a linearly adjustable slide, the adjustment can also be accomplished directly from the adjusting motor through a spindle which has a movement thread.

All embodiments also share the fact that the connecting links or their cam rollers have to be held in contact with the cams by special springs. This is immediately seen from the situation at zero lift, when there is cylinder cutout.

The inventive device, including an adjusting motor or an adjusting device, can be separately provided for every valve of an engine, so that any combination of valve strokes or opening angles of the individual valves of an engine is possible, including the turning off of individual cylinders. However, as a rule common adjustment of several valves is provided. This applies especially for intake and exhaust valves of a cylinder in multiple-valve engines. For example, two intake valves can be actuated by a cam through a connecting link which has a radial cam for each valve. Since only one connecting link and only one guide of the units are present, both valves are adjusted together and in the same way. However, the

inventive device also allows the common connecting link to have two different radial cams on it with the result of two different lifting curves on the two valves, despite the fact that they are adjusted together. This variant makes it possible, especially in the lowest load range, to open only one of the two valves. The special advantage of this possibility is that in the lowest load range it is only necessary to expose very small cross sections which can be more precisely observed, if they are only exposed by one valve. In addition, opening only one of the intake valves makes it possible to produce swirl in the cylinder charge. The inventive device further expands the possibilities for producing different valve lifting curves for two intake or exhaust valves of a cylinder by the fact that two different cams and two connecting links are used with different radial cams. Nevertheless, the two valves can be adjusted together, since the two connecting links can be mounted on a common unit.

It is also possible to adjust the displacement of transmission elements which cause a change in the valve lifting curve of a larger number of parallel valves together by an adjusting motor or mechanism, especially when it is mounted on a common unit.

Since it is of great significance for the acceptance of variable valve actuation, that is also the inventive device, to keep the adjusting power small, and since it is higher when the device or its slip joints and links are in loaded condition than when they are in the load-free state that is present to a great extent when the valve is closed, the inventive device provides adjustment essentially during the common rest phases of all valves to be adjusted in common. These rest phases are derived from the signals of [sensors on] the crankshaft and the camshaft, and become shorter and shorter the more valves are adjusted together. Thus, the number of valves adjusted together is limited.

The common adjustment of the intake and exhaust valves only of one cylinder in every case produces long rest phases that are “friendly” to adjustment.

However, it also makes possible individual load control of the individual cylinders with an inventive adjustment strategy that involves controlling the torques of the individual cylinders for each load state of the entire engine. This is essential for engine smoothness, especially in the lower load range, since manufacturing tolerances mean that the valve strokes do not sufficiently coincide. The signals necessary for this adjustment strategy are also supplied by the rotational angle sensor of the crankshaft and assigned to the individual cylinders by the rotational angle sensor of the camshaft.

In a variant of the inventive design, the displacement of transmission elements, which causes the change in the valve lifting curve, is implemented by means of a common, rotatable adjusting shaft with cam disks. If the adjustment of all or at least some of the intake and exhaust valves is largely independent, this offers the possibility of turning off selected valves by means of the continuous adjusting shaft, that is no longer opening them or at least adjusting a smaller valve stroke. To accomplish this, sections of the described cam disks of the adjusting shaft are formed as a rest for the valves that are not turned off. The rest area is a contour which is formed from an arc that is concentric to the center of rotation of the adjusting shaft. Rotation of the adjusting shaft does not change the valve stroke of the displacement units controlled by the cam disks with rest within the active area of the rest, while the valve stroke of the displacement units controlled by the cam disks without rest is changed. This change can be carried out until the valve(s) is/are held completely closed. If all intake valves or/and the exhaust valves of the same cylinder are triggered in this way, the change in load is turned off for selected cylinders. Of course the same function is achieved by using a straight guided draw key with a corresponding cam contour. The rest area is then a contour which is formed from a line parallel to the sliding direction of the draw key.

The invention is explained in greater detail below by means of drawings of a few sample embodiments. In the associated drawings,

**Fig. 1** shows the moving parts of the generic device, which are involved in the flow of force from the camshaft to the valve;

**Fig. 2** shows a cross-section using the parts shown in Fig. 1 with a pendulum support and adjusting shaft;

**Fig. 3** is a cross-section through the device with a slide, adjusting shaft, and adjusting motor;

**Fig. 4** is a perspective view of the inventive device with a slide and adjusting shafts in an inline 4 cylinder engine;

**Fig. 5** is a diagrammatic representation of the interaction of the engine management system, the gas pedal, the rotational angle sensor, adjusting motors, and battery and

**Fig. 6** is a diagrammatic representation of a continuous adjusting shaft and a section through each of two cam disks for positioning a cylinder's displacement unit.

**Fig. 1** shows a camshaft 1, which has a cam 2. The cam moves roller 3 at the end of connecting link 4. Connecting link 4 has a radial cam 5 which is composed of a rest area 5a and a lift area 5b. Connecting link 4 is mounted on a bolt 6 whose axis 7 is guided on an arc-shaped adjustment curve 8. The center of the arc-shaped adjustment curve 8 is on the axis 9 of the roller 10 of the driven element 11 which is supported through a link 12 in a housing (not shown) and actuates valve 13. It can clearly be seen that adjustment of axis 7 on the adjustment curve 8 in the direction of arrow 14 has the consequence of reducing the opening angle and stroke of valve 13.

**Fig. 2** shows an embodiment in which the bolt 6 or its axis 7 is guided on the arc-shaped adjustment curve 8 by form-fit connection to a pendulum support 15. Cylinder head-side link 16 of pendulum support 15 or its axis coincides with the axis 9 of roller 10 of driven element 11. Adjusting shaft 17 holds cam disks 18, which determine, through tappet 18a, the position of bolt 6 or its axis 7 on the adjustment curve 8. Axis 7 is adjusted on adjustment curve 8, as shown by arrow 14, by rotation of cam disk 18 or adjusting shaft 17 in the direction arrow 14a. The described adjustment movement has the consequence of reducing the stroke and opening angle of valve 13.

**Fig. 3** shows a cross-section through an embodiment of the invention using a slide 34, which can be used separately for each valve or each pair of valves. The separate use for individual valves results in the longest possible rest phases or common rest phases, so that it is easy for the adjustment to be done only during the rest phases. Controlling the individual cylinders using the inventive device even requires the separate arrangement. In this embodiment, bolt 6 is guided in a form-fit manner in the housing by slide 34, so that its axis 7 is guided along adjustment curve 35, a line. This line is a tangent and only more or less approximates an arc about the axis 9 of roller 10 of the resting driven element 11. The deviation is exaggerated in Fig. 3. Now if the threaded spindle 36 driven by adjusting motor 23 rotates and displaces toothed rack 37 by the amount shown by arrow 38a, then adjusting shaft 17 and cam disk 18 rotate according to arrow 38b and slide 34 along with bolt 6 are displaced by amount 38c. Because of the deviation of straight adjustment curve 35 from the shape of an arc, play compensation element 31 must be lowered by a certain amount, which is shown by arrow 38d.

**Fig. 4** is a perspective view of the inventive device with a slide 34 which is separate for each pair of valves of a cylinder. In this embodiment, slide 34 guides bolt 6 in a form-fit manner in the valve train housing (not shown), so that its axis 7 is guided along the adjustment curve 35, a straight line. This line is only more

or less approximately an arc about the axis 9 of roller 10 of the resting driven element 11. Because of the deviation of the straight adjustment curve 35 from the shape of an arc, play compensation element 31 must take up a certain amount. Axis 7 is adjusted on adjustment curve 35 by rotation of cam disk 18 or adjusting shaft 17. The figure shows that in each cylinder a pair of valves is actuated by means of a cam 2 and a connecting link 4, which is mounted in a slide 34 on a bolt 6, whose position in the valve train housing is guided along an adjustment curve 35 in a form-fit manner, and is positioned by means of an adjusting shaft 17 through cam disks 18. If the adjusting shaft 17 of a cylinder should now rotate, then the position of this cylinder's slide 34, and thus the valve lifting curve of both of this cylinder's valves, is changed. The relationships for the other cylinders do not change. Here it would also be possible, as is shown later in Figure 6, for a common adjusting shaft to position the displacement units of a cylinder group or a cylinder head.

Fig. 5 is a diagrammatic representation of the interaction of gas pedal 40, adjusting motors 23, rotational angle sensor 42 on the flywheel, and rotational angle sensor 43 on the camshaft with the engine management system 44. A signal coming from gas pedal 40, that is from a sensor for its position, is converted by engine management system 44 into a signal to adjusting motors 23 to increase or reduce the valve strokes. After the desired load state is achieved for the entire engine, the engine management system 44 evaluates the signals from the high-resolution rotational angle sensor 42 on the flywheel. They are assigned to the individual cylinders with the help of the low-resolution rotational angle sensors 43 on the camshaft or on another shaft running at half the crankshaft speed. This information is used to send signals to the individual adjusting motors 23 to even out the torque peaks or the crankshaft speed, by correcting the valve strokes of the cylinders with smaller torques upward and correcting those of the cylinders with larger torques downward. In the inventive process an adjustment takes place, with or without compensation, during the common rest phases of the valves operated by an adjusting motor. The engine management system 44 takes their phase positions from sensor 43 of the



camshaft.

**Fig. 6** is a diagrammatic representation of a continuous adjusting shaft 45 of an inline 6-cylinder engine, as well as a section through one of two cam disks for positioning a cylinder's displacement unit. The adjusting shaft carries cam disks 46, 47 for positioning the displacement units for the six cylinders. Each of the cam disks 46 for cylinders #1, #4, and #5, as well as cam disks 47 for cylinders #2, #3, and #6 are the same. AA shows a cross section through the cam disks 46, and BB shows a cross section through cam disks 47. Sector R of cam disk 47 is formed by an arc 49 that is concentric to the center of rotation 48 of adjusting shaft 45, while in the corresponding sector of cam disk 46 the adjusting cam curve continuously leads to a smaller distance to the center of rotation 48. Such a design of cam disks 46 and 47 has the result that when adjusting shaft 45 is rotated about its center of rotation 48, the displacement units for the valves of cylinders #1, #4, and #5 are further displaced in the active area of sector R, while the displacement units for the valves of cylinders #2, #3, and #6 remain at rest. In this way, a corresponding design of the valve train can, for example, keep the valves of cylinders #1, #4, and #5 constantly closed in the adjacent active area of sector N, while the valves of cylinders #2, #3, and #6 still execute a stroke.

## **List of Reference Numbers**

1	Camshaft
2	Cam
3	Roller
4	Connecting link
5	Radial cam
5a	Rest area
5b	Lift area
6	Bolt
7	Axis
8	Adjustment curve
9	Axis
10	Roller
11	Driven element
12	Link
13	Valve
14	Arrow
14a	Direction arrow
15	Displacement unit
16	Link
17	Adjusting shaft
18	Cam disk
18a	Tappet
19	Intake valve
20	Exhaust valve
21	Sliding block
22	Articulated shaft
23	Adjusting motor
31	Play compensation element

34	Slide, displacement unit
35	Adjustment curve
36	Threaded spindle
37	Toothed rack
38a	Arrow
38b	Arrow
38c	Amount
38d	Arrow
40	Gas pedal
42	Rotational angle sensor
43	Rotational angle sensor
44	Engine management system, control unit
45	Adjusting shaft
46	Cam disk
47	Cam disk
48	Center of rotation
#1	Cylinder
#2	Cylinder
#3	Cylinder
#4	Cylinder
#5	Cylinder
#6	Cylinder
R	Sector
N	Sector

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**Key for Figures**

Batterie	Battery
Drehwinkelsensor	Rotational angle sensor
Fahrpedal	Gas pedal
Figur	Figure
Kurbelwelle	Crankshaft
Motormanagement	Engine management system
Nockenwelle	Camshaft
Schwungrad mit Drehwinkelsensor	Flywheel with rotational angle sensor
Verstellmotoren	Adjusting motors